



Duraton CEMENT

India's Most Advanced Cement

Vill. Rajgarh, Near Shambu Barrier, Rajpura, Punjab 140417

IS 1489



Part- 1

CM/L-9700091215

Despatched during Week No.	22	From	27/05/2019	To	02/06/2019
Test Certificate No./ Dated	22/ 12 th June 2019	Reference No.	AFCL/P&QC/TC/19/0022		
S.N.	Parameters	Results Obtained	Requirement as per IS 1489 (Part I):2015		
1	Chemical Composition (% by mass)				
	Loss on Ignition	2.3	Not More than 5.0		
	Magnesia (MgO)	1.4	Not More than 6.0		
	Sulphuric Anhydride (SO ₃)	2.4	Not More than 3.5		
	Chloride Content	0.01	Not More than 0.1 (for general purpose) & not more than 0.05 for pre-stressed structures		
Insoluble Residue	27.9	Max. Insoluble Residue Not More than $[X + 4.0 (100-X) / 100]$,			
		Min. Insoluble Residue Not less than $(0.6 X)$,			
		Where "X" is the declared Pozzolana content in cement.			
2	Physical Analysis				
	Fineness (m²/kg)				
Blaine's Specific Surface Area	410	Not Less than 300			
	Compressive Strength (MPa)				
3	72 ± 1h (3 Days)	26.0	Not less than 16.0		
	168 ± 2h (7 Days)	32.9	Not less than 22.0		
	672 ± 4h (28 Days)	51.5	Not less than 33.0		
4	Setting Time (Minutes)				
	Initial	155	Not less than 30		
	Final	220	Not more than 600		
5	Soundness				
	Le-Chatelier Expansion (mm)	0.5	Not more than 10.0		
	Auto-Clave Expansion (%)	0.21	Not more than 0.8		
6	Drying Shrinkage (%)	0.018	Not More than 0.15		
7	Normal Consistency (%)				
	Temp. During Testing (°C)	27.0	$(27 \pm 2)^{\circ}C$		

* Declared Pozzolana (Fly-Ash) Content in Cement is (%)	30.0
* Compressive Strength (in MPa) of 28 Days & Drying Shrinkage (in %) values are of Week No	19&18 respectively

The above cement complies with the requirements of IS 1489 (Part I): 2015 for Portland Pozzolana Cement.

K.S. Birdi

P&QC Manager

Plant Head