



# Duraton CEMENT

India's Most Advanced Cement

Vill. Rajgarh, Near Shambu Barrier, Rajpura, Punjab 140417

IS 1489



Part- 1

CM/L-9700091215

Despatched during Week No.	20	From	13/05/2019	To	19/05/2019
Test Certificate No./ Dated	20/ 28 <sup>th</sup> May 2019	Reference No.	AFCL/P&QC/TC/19/0020		
S.N.	Parameters	Results Obtained	Requirement as per IS 1489 (Part I):2015		
1	<b>Chemical Composition (% by mass)</b>				
	Loss on Ignition	2.6	Not More than 5.0		
	Magnesia (MgO)	1.3	Not More than 6.0		
	Sulphuric Anhydride (SO <sub>3</sub> )	2.6	Not More than 3.5		
	Chloride Content	0.01	Not More than 0.1 (for general purpose) & not more than 0.05 for pre-stressed structures		
1	Insoluble Residue	28.2	Max. Insoluble Residue Not More than $[X + 4.0 (100-X) / 100]$ ,		
			Min. Insoluble Residue Not less than $(0.6 X)$ ,		
			Where "X" is the declared Pozzolana content in cement.		
2	<b>Physical Analysis</b>				
	<b>Fineness (m<sup>2</sup>/kg)</b>				
2	Blaine's Specific Surface Area	425	Not Less than 300		
	<b>Compressive Strength (MPa)</b>				
3	72 ± 1h (3 Days)	26.2	Not less than 16.0		
	168 ± 2h (7 Days)	33.2	Not less than 22.0		
	672 ± 4h (28 Days)	51.0	Not less than 33.0		
4	<b>Setting Time (Minutes)</b>				
	Initial	160	Not less than 30		
	Final	210	Not more than 600		
5	<b>Soundness</b>				
	Le-Chatelier Expansion (mm)	0.5	Not more than 10.0		
	Auto-Clave Expansion (%)	0.18	Not more than 0.8		
6	Drying Shrinkage (%)	0.013	Not More than 0.15		
7	<b>Normal Consistency (%)</b>				
	Temp. During Testing (°C)	27.0	$(27 \pm 2)^{\circ}C$		

* Declared Pozzolana (Fly-Ash) Content in Cement is (%)	30.0
* Compressive Strength (in MPa) of 28 Days & Drying Shrinkage (in %) values are of Week No	17&16 respectively

The above cement complies with the requirements of IS 1489 (Part I): 2015 for Portland Pozzolana Cement.

K.S. Birdi

**P&QC Manager**

*[Signature]*

**Plant Head**