



# Duraton CEMENT

India's Most Advanced Cement

Vill. Rajgarh, Near Shambu Barrier, Rajpura, Punjab 140417

<b>Despatched during Week No.</b>	<b>34</b>	<b>From</b>	<b>20/08/2018</b>	<b>To</b>	<b>26/08/2018</b>
<b>Test Certificate No./ Dated</b>	<b>25/ 8<sup>th</sup> Sept 2018</b>	<b>Reference No.</b>	<b>AFCL/P&amp;QC/TC/18/0025</b>		
S.N.	Parameters	Results Obtained	Requirement as per IS 1489 (Part I):2015		
1	<b>Chemical Composition (% by mass)</b>				
	Loss on Ignition	2.7	Not More than 5.0		
	Magnesia (MgO)	1.6	Not More than 6.0		
	Sulphuric Anhydride (SO <sub>3</sub> )	2.4	Not More than 3.5		
	Chloride Content	0.01	Not More than 0.1 (for general purpose) & not more than 0.05 for pre-stressed structures		
Insoluble Residue	26.3	Max. Insoluble Residue Not More than $[X + 4.0 (100-X) / 100]$ ,			
		Min. Insoluble Residue Not less than (0.6 X),			
		Where "X" is the declared Pozzolana content in cement.			
<b>Physical Analysis</b>					
2	<b>Fineness (m<sup>2</sup>/kg)</b>				
	Blaine's Specific Surface Area	410	Not Less than 300		
3	<b>Compressive Strength (MPa)</b>				
	72 ± 1h (3 Days)	27.0	Not less than 16.0		
	168 ± 2h (7 Days)	35.9	Not less than 22.0		
	672 ± 4h (28 Days)*	51.4	Not less than 33.0		
4	<b>Setting Time (Minutes)</b>				
	Initial	155	Not less than 30		
	Final	215	Not more than 600		
5	<b>Soundness</b>				
	Le-Chatelier Expansion (mm)	1.0	Not more than 10.0		
	Auto-Clave Expansion (%)	0.19	Not more than 0.8		
6	Drying Shrinkage (%)*	0.012	Not More than 0.15		
7	<b>Normal Consistency (%)</b>				
	Temp. During Testing (°C)	27.0	(27 ± 2) <sup>0</sup> C		

* Declared Pozzolana (Fly-Ash) Content in Cement is (%)	28.0
* Compressive Strength (in MPa) of 28 Days & Drying Shrinkage (in %) values are of Week No	31 & 30 respectively

The above cement complies with the requirements of IS 1489 (Part I): 2015 for Portland Pozzolana Cement.

K.S. Birdi

**P&QC Manager**

*[Signature]*

**Plant Head**